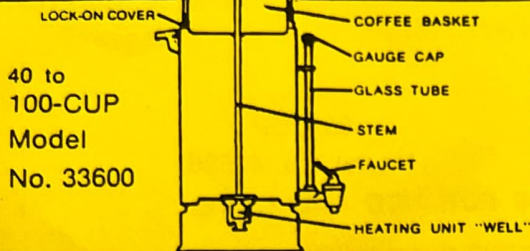


WEST BEND®

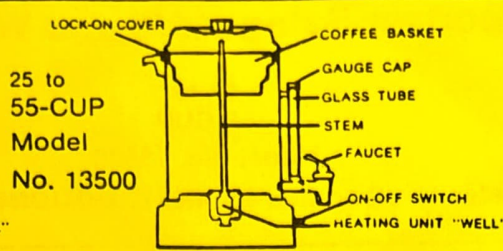
AUTOMATIC COFFEEMAKER

Instructions for Use and Care

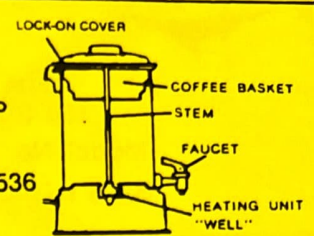
WEST BEND®



40 to
100-CUP
Model
No. 33600



25 to
55-CUP
Model
No. 13500



12 to
36-CUP
Model
No. 43536

Before using coffeemaker, read the Important Safeguards on other side of this card, and read all instructions below.

INSTRUCTIONS FOR MAKING COFFEE

- Before using the first time, clean coffeemaker thoroughly. Refer to **Regular Cleaning Instructions** below. **DO NOT IMMERSE COFFEEMAKER, ITS CORD AND PLUG IN WATER OR OTHER LIQUID.**
- Always use coffeemaker on a dry, level surface. Be sure hands are dry.
- With basket and stem removed, fill coffeemaker with **COLD** water. Marks on inside of coffeemaker show water level.
- Press stem into heating unit "well" in bottom of coffeemaker; put basket on stem. Put electric perk grind coffee in basket; do not let any fall into stem. Do not use "drip" grind coffee. Follow proper chart below for amount to use. Spread evenly in basket. (Use standard cup measures as used to measure flour, sugar, etc. to measure coffee.)

100-cup Model

WATER LEVEL	MEASURE OF GROUND COFFEE	
	Strong	Mild
100 cups	10 cups	7½ cups
80 cups	8 cups	6 cups
60 cups	6 cups	4½ cups
40 cups	4 cups	3 cups

Do not make less than 40 or more than 100 cups of coffee at one time.

55-cup Model

WATER LEVEL	MEASURE OF GROUND COFFEE	
	Strong	Mild
55 cups	6 cups	4 cups
45 cups	5 cups	3½ cups
35 cups	3½ cups	2½ cups
25 cups	2½ cups	2 cups

Do not make less than 25 or more than 55 cups of coffee at one time.

36-cup Model

WATER LEVEL	MEASURE OF GROUND COFFEE	
	Strong	Mild
36 cups	3¾ cups	2 cups
30 cups	2¾ cups	1½ cups
24 cups	2½ cups	1½ cups
18 cups	1¾ cups	1½ cups
12 cups	1½ cups	1 cup

Do not make less than 12 or more than 36 cups of coffee at one time.

- Place cover on coffeemaker, twisting to lock cover in place inside handles. Note the arrows on the cover for correct turning. To minimize coffee spills, especially if coffeemaker is accidentally tipped over, make sure cover has been turned clockwise until it is completely locked into the handle slots. Care should still be used when moving the coffeemaker as the lock-on cover temporarily prevents most coffee from spilling if coffeemaker is tipped over.
- Plug cord into a 120 volt AC grounded electric outlet **ONLY**. Turn switch "ON" for models 13500 and 33600. Your coffeemaker has a 6 foot cord. To reduce the risk of injury, do not drape cord over the countertop or tabletop where it can be pulled on by children or tripped over unintentionally.
- The coffeemaker will stop perking automatically. (Each cup requires no longer than 1 minute brewing.) Coffee is ready when light in base glows. Coffeemaker will remain at serving temperature as long as coffeemaker is plugged in (and/or if switch is "ON"). Before serving, unlock and remove cover. (Some condensation may form on the inside of the coffeemaker handles which is normal.) Using a hot pad, remove coffee basket and stem. If basket and stem are not removed, bitter oils from the extracted grounds will drip into coffee. Replace cover making sure it is completely locked into the handle slots.
- For cup-on-saucer filling, press faucet handle down. Release handle when filled. For a continuous flow when filling a coffee server, lift handle straight up until it locks into open position. Lower handle when server is filled.
- When about three cups of coffee remain in coffeemaker (or when coffee can no longer be seen in glass gauge), unplug cord from wall outlet (and/or turn switch "OFF").
- To reheat cold coffee, simply plug in coffeemaker (and/or turn switch "ON.") Be sure basket and stem are removed. There must be at least 6 cups of coffee in coffeemaker to reheat.

INSTRUCTIONS FOR CLEANING COFFEEMAKER

Regular Cleaning — after each use

Unplug coffeemaker.
DO NOT IMMERSE COFFEEMAKER, ITS CORD AND PLUG IN WATER OR OTHER LIQUID.
Do not let water contact electrical parts in base.

- Clean inside of coffeemaker** by filling with hot water to about one-third its capacity. Add detergent and wash with a sponge or cloth. Scour the heating unit "well" (into which stem fits) with a nylon pad such as Dobie® or Scotch-Brite Cookware Scrub 'n Sponge®. Rinse thoroughly with clear hot water.
- Clean faucet** by letting clear hot water run through it, while moving handle up and down. (Keep faucet in closed position when not in use.)
- Clean basket, stem and cover** in hot soapy water. Rinse thoroughly. Do not clean cover in a dishwasher; aluminum will permanently discolor.
- Clean glass "coffee-level" gauge** (100-cup and 55-cup Models) with the brush provided. Unscrew the gauge cap and remove the glass tube. Clean tube in hot soapy water. Rinse thoroughly. Replace. The brush may also be used to clean the stem.
- Clean outside of coffeemaker** with a damp cloth, then polish with a dry cloth. Sterling silver polish may be used. Do not use scouring pads or powders.

Special Cleaning — every 2 weeks

If coffeemaker is used daily, a special cleaning every 2 weeks (in addition to regular cleaning) is necessary to thoroughly clean the heating well. If the heating well is not kept clean, the performance of the coffeemaker will be affected.

- Fill coffeemaker with 1 quart each of cold water and white distilled vinegar. Put empty basket and stem in coffeemaker, lock cover on and plug in (and/or turn "ON"). Let coffeemaker run through perking cycle. Let stand 20 minutes. Turn "OFF" and/or unplug. Drain coffeemaker and cool. (The vinegar and water solution may be saved for future cleaning. Label container of solution indicating its contents and use. Add an additional 1 to 2 cups of vinegar to the solution when reusing for thorough cleaning.)
- Add a small amount of hot soapy water to coffeemaker and scour interior and heating well with a nylon scouring pad. Drain. Wash basket and stem.
- Unscrew faucet handle. Move a brush up and down through faucet, then insert brush through opening inside coffeemaker to clean faucet connection. Replace faucet handle. Wash faucet handle in hot soapy water and rinse.
- Rinse inside of coffeemaker and parts thoroughly with clean hot water, then dry.
- Do not use a baking soda solution; it will discolor and pit the aluminum.

Your coffeemaker needs no special care other than cleaning. If servicing becomes necessary, please take your coffeemaker to an authorized West Bend service center. Do not attempt to repair it yourself.

Model 43536 36 Cup Coffeemaker is suitable for both household and commercial use.



AUTOMATIC COFFEEMAKER Important Safeguards and Warranty



40 to
100-CUP

Model No. 33600

25 to
55-CUP

Model No. 13500

12 to
36-CUP

Model No. 43536

Save this card! Refer to other side for INSTRUCTIONS FOR USE AND CARE.

IMPORTANT SAFEGUARDS

Use electricity safely and wisely. Observe safety precautions when using your coffeemaker including the following:

- Read all instructions before using.
- Be sure switch is turned "OFF" before plugging cord into wall outlet. If coffeemaker does not have a switch, be sure coffeemaker contains water or brewed coffee before plugging in. Do not leave coffeemaker plugged in when it is not being used.
- Plug coffeemaker into 120 volt AC grounded electric outlet ONLY. The cord has a three-prong plug which mates with a standard three-prong grounded wall outlet. Do not cut or remove the third prong from the plug. If an adaptor is used, be sure adaptor wire and wall outlet are grounded. If there is any doubt as to whether the outlet is properly grounded, check with a qualified electrician.
- Coffeemaker should always be unplugged and allowed to cool before cleaning.
- Do not let cord touch hot surfaces or hang over the edge of a counter or table.
- Make sure cover, basket, and stem are properly attached before coffeemaker is plugged in (see instructions). No part of the coffeemaker should be removed during the brewing cycle. Scalding could occur.
- Your coffeemaker, its cord and plugs should not be used outdoors, immersed in liquids, placed near a hot electric or gas burner or placed in a heated oven.
- Do not touch coffeemaker when it is hot. Use handles or knob.
- Supervise closely when coffeemaker is used by or near children.
- Use your coffeemaker only for the uses described in this booklet. Do not use attachments with your coffeemaker unless recommended by The West Bend Company.
- Do not use your coffeemaker if it or its cord are damaged or not working properly. Return it to an authorized service center for examination and/or repair.